

**Indexable insert for turning SCMT 120404, for medium machining, Grade: HBT130****Order data**

Order number	260793 HBT130
GTIN	4062406257422
Item class	22D

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting speed v_c main application	50 - 200 m/min
Number of changes/inserts	4
Cutting depth a_p	0.3 - 2.5 mm
Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.
Corner radius	0.4 mm
Grade	HBT130
ISO code indexable insert	SCMT 120404
Main application	M

Cutting conditions	slightly interrupted
Coating	TiCN
Type of product	Indexable insert for turning